# EASY SPRING WAND PRODUCT SPECIFICATIONS

April 2018



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April 2018

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#### **DISCLAIMER**

#### INTRODUCTION

This product specifications manual has been produced by Rollease Acmeda to supply the necessary information for safe and correct assembly and installation of this system.

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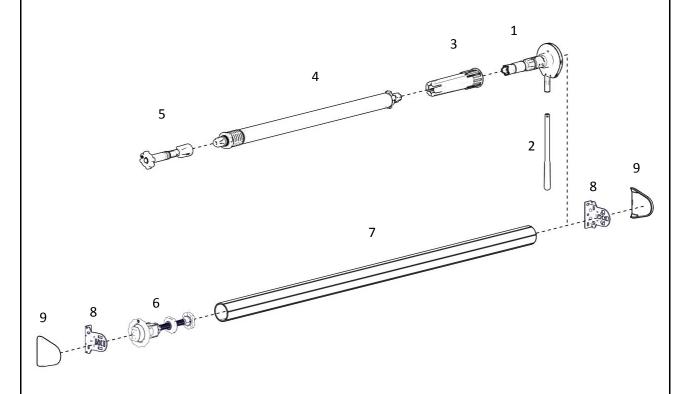
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## **SECTION 1** – OVERVIEW

#### PART A - GENERAL SCHEMATIC

Rollease Acmeda Easy Spring Wand single roller system offers a high quality, aesthetically pleasing and technologically advanced Wand or Shade controlled solution. The shade will open to your preferred top location in a smooth and controlled motion, with one simple touch.

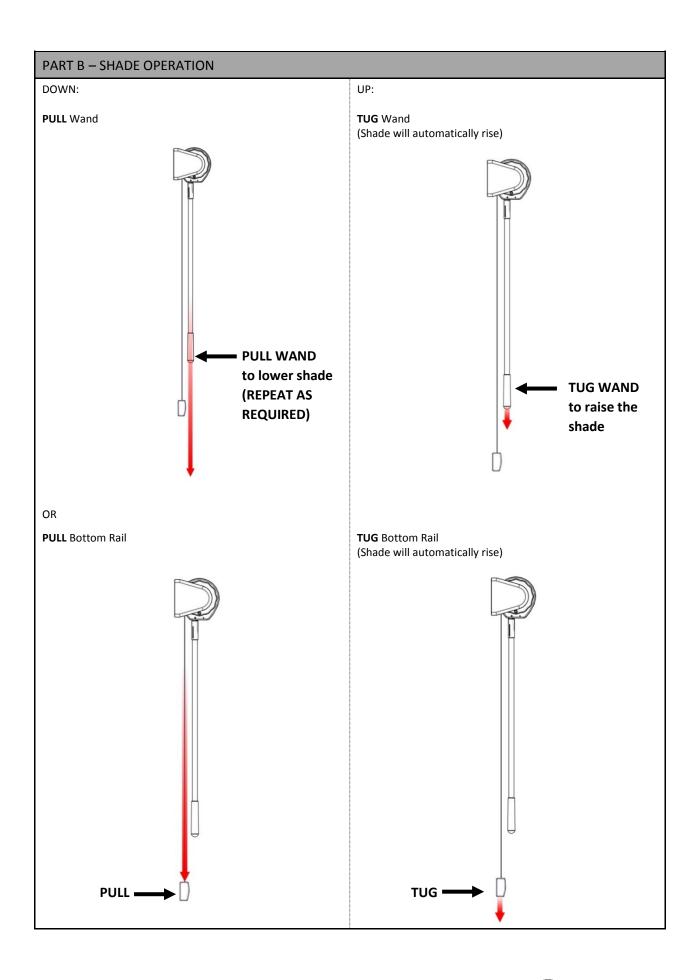


Note: This configuration is primarily shown throughout manuals; Right handed, Back Roll The side of the wand control determines what handed shade it is.

#### SYSTEM INDEX

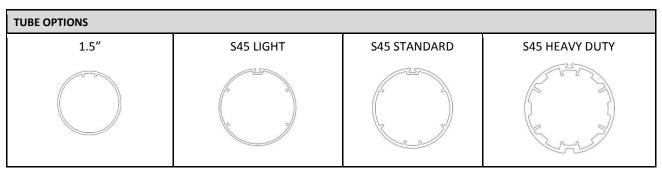
- 1. Wand Control
- 2. Wand
- 3. Connector
- 4. Booster Universal
- 5. Booster Decelerator
- 6. Limiter Single Stop
- 7. Aluminum Tube
- 8. Mounting Brackets
- 9. Bracket Covers







#### PART C – SYSTEM OPTIONS





1.5" BRACKET ADD ONS											
ROUND CASSETTE	LINK SYSTEMS										
NOTE: CASSETTE 100/120 BRACKETS REQUIRED											

COLOR RANGE	COLOR RANGE											
pure white 069												



## **SECTION 2** – SYSTEM SPECIFICATIONS

#### PART A -LIFTING CAPACITY

			BOOSTER	
TUBE	SHORT [0.46 Nm (0.34 ft. Lbs)]	LIGHT [0.60 Nm (0.44 ft. Lbs)]	STANDARD [1.09 Nm (0.80 ft. Lbs)]	HEAVY DUTY [1.77 Nm (1.30 ft. Lbs)]
1 ½ INCH	1.7 kg	2.4 kg	3.6* kg	NA
1 /2 INCH	(3.7 lbs)	(5.24 lbs)	(7.94 lbs)	IVA
S45 LIGHT	1.5 kg	2.1 kg	3.3* kg	3.3*kg
343 LIGHT	(3.3 lbs)	(4.68 lbs)	(7.28 lbs)	(7.28 lbs)
S45 STANDARD	1.5 kg	2.1 kg	3.1* kg	3.1*kg
545 STANDARD	(3.23 lbs)	(6.11 lbs)	(6.83 lbs)	(6.83 lbs)
S45 HD	1.3 kg	1.9 kg	2.9* kg	2.9*kg
345 NU	(2.91 lbs)	(4.13 lbs)	(6.39 lbs)	(6.39 lbs)

<sup>\*</sup>Limited by system capacity and user effort

#### PART B - SYSTEM CAPACITY

D30 Medium Weight Bar (No Ballast)

420gsm (12.39 oz/yd²) FABRIC | Thickness 0.55mm (0.022")

	DOD.		WIDTH																	
0	ROP	2	3	3	4	4 5			6 7		8	Ç	9	10	10 11		12 13		ft	
ft	m	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	m
	0.5																			
2	0.6																			
	0.7																			
	0.8																			
3	0.9																			
	1.0																			
	1.1																			
4	1.2																			
	1.3																			
	1.4																			
5	1.5																			
	1.6																			
	1.7																			
6	1.8																			
	1.9																			
	2.0																			
7	2.1																			
	2.2																			
	2.3																			
8	2.4																			

LEGEND	DESCRIPTION
	1.5" (38mm) + S45   All Tubes
	S45   All Tubes
	S45   STD + HD
	S45   HD
	S45   STD + Easy-Link (Single Shade Only)
	Cannot be achieved - outside product specifications

<sup>\* 750</sup>mm (29.53") Minimum Shade Width



#### PART C - SPRING CAPACITY

# 1.5" (38mm) TUBE – D30 Medium Weight Bar (No Ballast) 420gsm (12.39 oz/yd²) FABRIC | Thickness 0.55mm (0.022")

	WIDTH																			
	PROP	2	3	3	4	į	5	6		7	8	g	9	10	1	.1	12	1	3	ft
ft	m	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	m
	0.5		11	14	15	16	17	18	18	19	11	12	12	13	13	14	14	15		
2	0.6		11	14	15	16	17	18	19	20	11	12	12	13	13	14	14	15		
	0.7		11	14	15	16	17	18	19	20	11	12	13	13	14	14	15	15		
	0.8		11	14	15	16	17	18	19	20	11	12	13	13	14	14	15	15		
3	0.9		11	14	15	17	18	19	20	11	12	13	13	14	14	15	15			
	1.0		11	14	15	17	18	19	20	11	12	13	13	14	14	15	16			
	1.1		11	15	15	17	18	19	20	11	12	13	14	14	15	15	16			
4	1.2		11	15	16	17	18	19	20	11	13	13	14	14	15	16	16			
	1.3		11	15	16	18	19	20	21	11	13	13	14	15	15	16	17			
	1.4		11	15	17	18	19	20	21	13	13	14	14	15	16	16				
5	1.5		12	15	17	18	19	20	22	13	13	14	15	15	16	17				
	1.6		12	16	17	18	19	21	22	13	14	14	15	16	16	17				
	1.7		12	16	17	19	20	21	22	13	14	15	15	16	17	17				
6	1.8		12	16	18	19	20	21	23	13	14	15	16	16	17	18				
	1.9		12	17	18	19	20	22	13	14	14	15	16	17	17	18				
_	2.0		12	17	18	19	21	22	13	14	15	15	16	17	18					
7	2.1			17	18	20	21	23	13	14	15	16	17	17	18					
	2.2			17	19	20	21	23	14	14	15	16	17	18						
	2.3			17	19	20	22	23	14	15	16	16	17	18						
8	2.4			18	19	21	22	24	14	15	16	17	18							

Note: The minimum blind width is 750mm (29.53")

LEGEND	DESCRIPTION	COLOR
	RB12 S45 Universal Booster - Short	
	RB12 S45 Universal Booster - Light	
	RB12 S45 Universal Booster - Standard	
	RB12 S45 Universal Booster - Standard with Easy Link	
	RB12 S45 Universal Booster - Heavy Duty with Easy Link	
	Cannot be achieved - outside product specifications	



# S45 LT TUBE – D30 Medium Weight Bar (No Ballast) 420gsm (12.39 oz/yd²) FABRIC | Thickness 0.55mm (0.022")

		WIDTH																		
	ROP	2	3	3	4		5	6		7	8	g	9	10	11		12	1	3	ft
ft	m	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	m
	0.5		11	15	15	16	17	10	11	11	12	12	13	13	8	8	8	9	9	
2	0.6		11	15	16	17	18	10	11	11	12	13	13	14	8	8	9	9	9	
	0.7		11	15	16	17	18	10	11	12	12	13	13	14	8	8	9	9	9	
	0.8		11	15	16	17	18	10	11	12	12	13	13	14	8	8	9	9	10	
3	0.9		12	15	16	17	18	10	11	12	12	13	14	14	8	8	9	9	10	
	1.0		12	15	16	17	18	11	12	12	13	13	14	14	8	9	9	10	10	
	1.1		12	15	16	18	19	11	12	12	13	13	14	15	8	9	9	10	10	
4	1.2		12	16	17	18	19	11	12	12	13	14	14	8	8	9	10	10	10	
	1.3		12	16	17	18	19	11	12	13	13	14	15	8	8	9	10	10		
	1.4		12	16	17	18	19	12	12	13	14	14	15	8	8	10	10			
5	1.5		12	16	17	18	20	12	12	13	14	14	15	8	9	10	10			
	1.6		12	16	17	19	20	12	13	13	14	15	15	8	10	10				
	1.7		12	16	18	19	20	12	13	13	14	15	16	8	10					
6	1.8		12	17	18	19	12	12	13	14	14	15	16	10						
	1.9		12	17	18	19	12	12	13	14	15	15	16	10						
	2.0		12	17	18	20	12	13	13	14	15	16	17							
7	2.1		12	17	19	20	12	13	14	14	15	16	8							
	2.2		12	17	19	20	12	13	14	15	16	16								
	2.3			18	19	21	12	13	14	15	16	17								
8	2.4			18	19	21	13	13	14	15	16	17								

Note: The minimum blind width is 750mm (29.53")

LEGEND	DESCRIPTION	COLOR
	RB12 S45 Universal Booster - Short	
	RB12 S45 Universal Booster - Light	
	RB12 S45 Universal Booster - Standard	
	RB12 S45 Universal Booster - Standard with Easy Link	
	RB12 S45 Universal Booster - Heavy Duty with Easy Link	
	Cannot be achieved - outside product specifications	-



# S45 STD TUBE – D30 Medium Weight Bar (No Ballast) 420gsm (12.39 oz/yd²) FABRIC | Thickness 0.55mm (0.022")

											WIDTH	1								
	OROP	2	3	3	4	į	5	6	-	7	8	(	9	10	1	1	12	1	3	ft
ft	m	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	m
	0.5		11	15	16	17	17	10	11	11	12	12	13	14	8	8	9	9	9	
2	0.6		11	15	16	17	18	10	11	12	12	13	13	14	8	8	9	9	9	
	0.7		11	15	16	17	18	10	11	12	12	13	13	8	8	8	9	9	10	
	0.8		12	15	16	17	18	10	11	12	12	13	14	8	8	8	9	9	10	
3	0.9		12	15	16	17	18	11	11	12	13	13	14	8	8	9	9	10	10	
	1.0		12	15	16	17	18	11	12	12	13	13	14	8	8	9	9	10	10	
	1.1		12	15	17	18	19	11	12	12	13	14	14	8	8	9	10	10	10	
4	1.2		12	16	17	18	10	11	12	13	13	14	14	8	8	9	10	10	10	
	1.3		12	16	17	18	10	11	12	13	13	14	15	8	9	9	10	10		
	1.4		12	16	17	18	10	12	12	13	14	14	15	8	9	10	10			
5	1.5		12	16	17	19	10	12	12	13	14	14	8	8	9	10				
	1.6		12	16	17	19	10	12	13	13	14	15	8	8	10					
	1.7		12	16	18	19	11	12	13	14	14	15	8	9	10					
6	1.8		12	17	18	19	12	12	13	14	15	15	8	10						
	1.9		12	17	18	19	12	12	13	14	15	16	8	10						
	2.0		12	17	18	20	12	13	13	14	15	16	9							
7	2.1		12	17	19	20	12	13	14	14	15	16	10							
	2.2		12	17	19	20	12	13	14	15	16	16								
	2.3			18	19	21	12	13	14	15	16	17								
8	2.4			18	19	21	13	13	14	15	16									

Note: The minimum blind width is 750mm (29.53")

LEGEND	DESCRIPTION	COLOR
	RB12 S45 Universal Booster - Short	
	RB12 S45 Universal Booster - Light	
	RB12 S45 Universal Booster - Standard	
	RB12 S45 Universal Booster - Standard with Easy Link	
	RB12 S45 Universal Booster - Heavy Duty with Easy Link	
	Cannot be achieved - outside product specifications	-



#### S45 HD TUBE – D30 Medium Weight Bar (No Ballast) 420gsm (12.39 oz/yd²) FABRIC | Thickness 0.55mm (0.022")

DROP		WIDTH																		
		2	3	3	4	į	5	6		7	8	9	9	10	1	1	12	1	3	ft
ft	m	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	m
	0.5		12	15	16	10	10	11	11	12	12	7	8	8	8	9	9	9	10	
2	0.6		12	15	16	10	10	11	11	12	13	7	8	8	9	9	9	10	11	
	0.7		12	15	16	10	10	11	12	12	7	8	8	8	9	9	9	10	11	
	0.8		12	15	17	10	10	11	12	12	7	8	8	8	9	9	9	11	11	
3	0.9		12	16	17	10	11	11	12	12	7	8	8	9	9	9	10	11	11	
	1.0		12	16	17	10	11	11	12	13	7	8	8	9	9	9	10	11	12	
	1.1		12	16	17	10	11	11	12	13	7	8	8	9	9	10	10	11		
4	1.2		12	16	17	10	11	12	12	13	7	8	9	9	9	10	10			
	1.3		12	16	17	10	11	12	12	13	7	8	9	9	9	10				
	1.4		12	16	17	11	11	12	13	13	7	8	9	9	10					
5	1.5		12	16	18	11	11	12	13	14	8	9	9	9						
	1.6		12	17	18	11	11	12	13	14	8	9	9	10						
	1.7		12	17	18	11	12	12	13	14	8	9	9							
6	1.8		13	17	18	11	12	13	13	14	8	9	9							
	1.9		13	17	18	11	12	13	14	14	9	9								
7	2.0		13	17	19	11	12	13	14	15	9	9								
7	2.1		13	17	19	11	12	13	14	7	9									
	2.2			18	19	12	12	13	14	7	9									
	2.3			18	19	12	13	13	14	7										
8	2.4			18	11	12	13	14	15	9										

Note: The minimum blind width is 750mm (29.53")

LEGEND	DESCRIPTION	COLOR
	RB12 Universal Booster - Short	
	RB12 Universal Booster - Light	
	RB12 Universal Booster - Standard	
	RB12 Universal Booster - Heavy Duty	
	RB12 Universal Booster - Heavy Duty with Easy Link	
	Cannot be achieved – outside product specifications	-



## **SECTION 3** – TEST SUMMARY

#### TEST - CYCLE

TEST DESCRIPTION:	BOOSTER UNIVERSAL	TEST REPORT NUMBER:	TR-2015028
CONTROL:	Spring 6,000	TORQUE:	SHORT 0.46 Nm (0.34 ft. Lbs) LIGHT 0.60 Nm (0.44 ft. Lbs)
0.0220.70022	0,500		STD 1.09 Nm (0.80 ft. Lbs) HD 1.77 Nm (1.30 ft. Lbs)
TEST DESCRIPTION:	PRETENSION	TEST REPORT NUMBER:	TR-2015011
CONTROL:	Spring	Pretension adjustment:	Every 1,000 cycles
CYCLES PASSED:	10,000	TORQUE:	2.4 Nm (1.77 ft. Lbs)
TEST DESCRIPTION:	POSITION STOP	TEST REPORT NUMBER:	TR-2015016
CONTROL:	NA	Stop positions:	6
CYCLES PASSED:	10,000	TORQUE:	1.5 Nm (1.1 ft. Lbs)
TEST DESCRIPTION:	UNIVERSAL LIMITER	TEST REPORT NUMBER:	TR-2017003
			1 11
CONTROL:	LH Top Stop	TORQUE:	2.8 Nm (2.1 ft. Lbs)
CYCLES PASSED:	7,000		
TEST DESCRIPTION:	UNIVERSAL LIMITER	TEST REPORT NUMBER:	TR-2017003
CONTROL:	RH Top Stop	TORQUE:	2.8 Nm (2.1 ft. Lbs)
CYCLES PASSED:	7,000		
TEST DESCRIPTION	FACY CRRING WAND CONTROL	TEST DEDONT NUMBER	TD 2047027
TEST DESCRIPTION:	EASY SPRING WAND CONTROL	TEST REPORT NUMBER:	TR-2017037
CONTROL:	LH / S45	LOAD:	40 N ( 9 Lbs )
CYCLES PASSED:	6,000	DROP:	2.4m ( 96 " )
TEST DESCRIPTION:	EASY SPRING WAND CONTROL	TEST REPORT NUMBER:	TR-2017037
CONTROL:	RH / S45	LOAD:	35 N ( 8 Lbs )
CYCLES PASSED:	6,000	DROP:	2.4m ( 96 " )



## **SECTION 4** – MATERIAL SPECIFICATIONS

PART NUMBER	PRODUCT	MATERIAL	METAL FINISHES
RB12-3200-XXXXXX	SPRING CONTROL	POM, ABS/PC	
RB12-450X-XXXXXX	BOOSTER UNIVERSAL	ABS/PC, POM, NYLON, SPRING STEEL, MILD STEEL	
RB12-710X-XXXXXX	SOFT LIFT DECELERATOR	NYLON, POM, TPV	
RB12-2503-XXX140	SINGLE STOP LIMITER LX BRACKET SET	MILD STEEL	
RB12-6000-XXXXXX	LIMITER – SINGLE STOP   UNIVERSAL	NYLON GF, POM, SPRING STEEL, MILD STEEL	
RB08-4151-XXX040	VX/LX BRACKET COVER CAPS   S40/45	ASA	
RB93-X443-000580	T-SPLINE ALUMINUM TUBE - S45   LIGHT	ALUMINUM	MILL / ANOD (10μM)
RB93-X444-000580	T-SPLINE ALUMINUM TUBE - S45   STANDARD	ALUMINUM	MILL / ANOD (10μM)
RB93-X449-000580	T-SPLINE ALUMINUM TUBE - S45   HEAVY DUTY	ALUMINUM	MILL / ANOD (10μM)
RB92-0404-311215	T-SPLINE - SLIDE-ON	PVC	
HD31-0401-001XXX	MULTI-PURPOSE DOUBLE SIDED TAPE	-	
RB88-2051-XXX480	MKII MOUNTING RAIL   BASE 50 VX/LX	ALUMINUM	MILL / ANOD (10μM) / PC
RB88-2092-XXX001	SLIMLINE SPRING CLIP BRACKET	SPRING STEEL	
RB88-4141-XXX030	VX/LX BRACKET COVER CAPS – M/RAIL BASE 40   S45	ASA	
HD82-1904-025010	SELF TAPPING SCREWS   PHILIPS COUNTER SUNK HEAD	ALLOY STEEL	
RB12-2501-XXX138	SINGLE STOP LIMITER 1.5" BRACKET SET	MILD STEEL	
RB12-2502-XXX138	BRACKET SINGLE STOP LIMITER 1.5" CASSETTE BRACKET SET	MILD STEEL	
SLBCW	STANDARD BRACKET COVER 1.5" XX	ABS	
RTEA-4T05-XXX580/RTEA-4TXX	1.5" TUBE + M/P TAPE	ALUMINUM	
RB12-3301-XXXX38	EASY SPRING WAND CONTROL	NYLON GF, NYLON, POM, SPRING STEEL, PTFE, PC, UHMWPE, POLYESTER, ALUMINIUM OXIDE	
RB12-9001-XXX090	EASY SPRING WAND   UNIVERSAL	ALUMINIUM, PC	ANOD (10μM) / PC
RB12-3810-XXX038	CONNECTOR   1.5"	ABS/PC	
RB12-4510-XXX045	CONNECTOR   S45	ABS/PC	
RC02-0203-XXX090	EASY SPRING WAND GUIDE CF90   LH & RH	PC	N/A



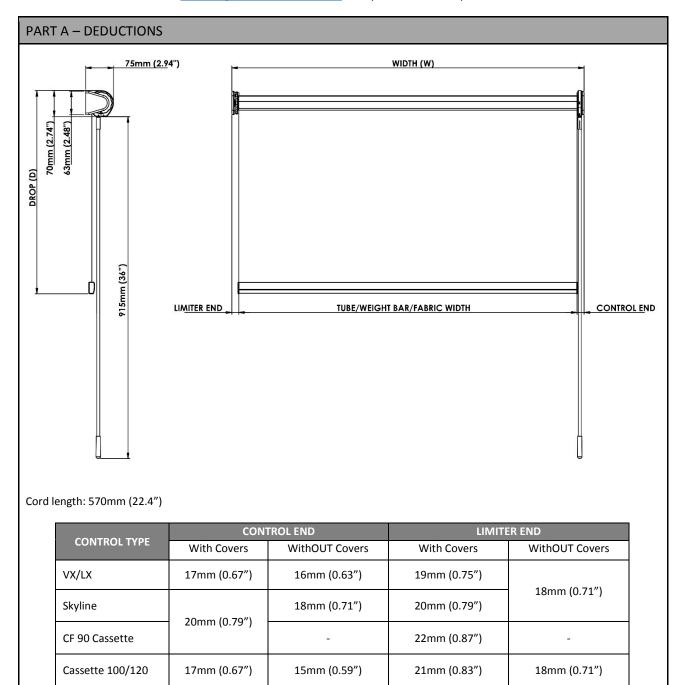
## **SECTION 5** – WARRANTY

Rollease Acmeda provides a 5 year hardware warranty against defects to the original purchaser (the fabricator/manufacturer).						
The hardware warranty is not to be transferred to the end consumer.						
The hardware warranty is limited to the repair or resupply of defective hardware components to the fabricator/manufacturer only.						
The hardware warranty is applicable to normal use.						
The hardware warranty will not apply where the defect arises due to incorrect assembly and installation.						
tetailers are obliged to supply consumers with their own warranty, if required, at the point of purchase.						



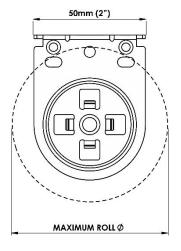
#### **SECTION 6** – SPECIFICATION IMAGES

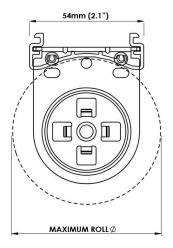
Please contact Rollease Acmeda: <a href="marketing@rolleaseacmeda.com">marketing@rolleaseacmeda.com</a> to request electronic copies of the file listed below.



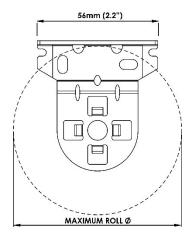


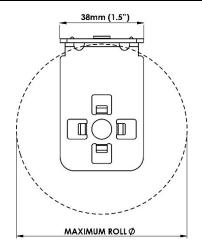
#### PART B - ROLL DETAILS





MAXIMUM ROLL SIZE CHART							
DD12 2502140	VX/LX without Mounting Rail	78mm	3.07"				
RB12-2503-xxx140	VX/LX with Mounting Rail	72mm	2.84"				





Open Bracket

**Cassette Bracket** 

MAXIMUM ROLL SIZE CHART							
RB12-2501-xxx138	1.5" Open Brackets	78mm	3.07"				
RB12-2502-xxx138	1.5" Cassette Brackets	78mm	3.07"				

For Cassette 100, Maximum roll size is 63.5mm (2.50")

For Cassette 120, Maximum roll size is 72.9mm (2.87")

